

Work Order ID 52047

September 14, 2009 3:40:22 PM



SHIP TODAY
TUESDAY. Page 1

Item ID: D206-728-213

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Skidtube Protector

Start Date: 09/14/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 09/15/2009 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: mf Date: 09-09-14 Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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N/A	Rev N/A
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100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-213 CHG001

Sort 9/15

for BG 09/09/14

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

Sort 9/15

(x2) p

120

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-728-213 Location: _____ □ PPP Rev: A

9/9/15 (2x) SP

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 52047

Parent Item: D206-728-213RevN/A

Parent Item Name: Skidtube Protector


Start Date: 09/14/2009

Required Date: 09/15/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10L  Washer		Purchased	No			110	Each	6,543.000	48.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6543

101291

16

104885

153

105793

236

109632

1138

110985

5000

109632

9/9/15

(24)

D3340-3RevB



Fwd Skidtube Protector

Manufactured

No

110

Each

13.0000

2.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

25188

1

35701

12

① 25188
① 35701

9/9/15 (2x)

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 52047

Parent Item: D206-728-213RevN/A

Parent Item Name: Skidtube Protector

Start Date: 09/14/2009

Required Date: 09/15/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3340-9RevB

Manufactured

No

110

Each

22.0000

2.0000



S
72Aft Skidtube Protector

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

22

25191

11

35704

11

25191 54

MS27039-1-08

Purchased

No

120

Each

3,381.000

48.0000



S
A Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3381

110467

192

110552

1189

110835

2000

110552, 9/14/15 (2X) 80

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST

206 A/ B SERIES

Qty -111	Qty -211	Qty -213	Qty -113	Qty -215	Part Number	Description
						206 A/B HIGH/LOW GEAR
X					D206-728-111	REPLACEMENT WEARPAD KIT
						206 A/B LOW GEAR
	X				D206-728-211	SKIDTUBE PROTECTOR KIT
						206 A/B HIGH GEAR
		X			D206-728-213	SKIDTUBE PROTECTOR KIT
						206 A/B FLOAT GEAR
			X		D206-728-113	REPLACEMENT WEARPAD KIT
				X	D206-728-215	SKIDTUBE PROTECTOR KIT
5			5	1	D3339-3	CENTER WEARPAD
1					D3339-5	FORWARD WEARPAD
			1		D3339-7	LONG FORWARD WEARPAD
			1	1	D3339-9	AFT WEARPAD
	1				D3340-1	FORWARD SKIDTUBE PROTECTOR
		1			D3340-3	FORWARD SKIDTUBE PROTECTOR
				1	D3340-5	FORWARD SKIDTUBE PROTECTOR
	1	1			D3340-9	AFT SKIDTUBE PROTECTOR
				1	D3340-11	CENTER SKIDTUBE PROTECTOR
				1	D3340-23	AFT SKIDTUBE PROTECTOR
24	24	24	38	38	MS27039-1-08	SCREW
24	24	24	38	38	AN960JD10L	WASHER
			8	8	NAS1330C3K116	BLIND INSERT

52047

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Revision: A

Date: 05.08.03